

管用ねじ下穴径

- 参考寸法 -

表1 管用ねじの呼びと下穴径

単位：mm

ねじの呼び	管用平行ねじ(A・B級)PF		管用テーパねじ	
	下穴径最小 (ひっかかり率)	下穴径最大(%)	PT	PS
1/8-28	8.57 (100%)	8.80 (80%)	8.2	8.5
1/4-19	11.44 (〃)	11.87 (75%)	10.9	11.4
3/8-19	14.95 (〃)	15.38 (〃)	14.4	14.9
1/2-14	18.60 (〃)	19.10 (80%)	18.0	18.5
5/8-14	20.60 (〃)	21.00 (〃)	-	-
3/4-14	24.10 (〃)	24.60 (〃)	23.0	24.0
7/8-14	27.90 (〃)	28.30 (〃)	-	-
1 -11	30.30 (〃)	30.90 (〃)	29.0	30.0
1 1/8-11	34.90 (〃)	35.50 (〃)	-	-
1 1/4-11	39.00 (〃)	39.40 (85%)	38.0	39.0
1 3/8-11	41.40 (〃)	42.00 (80%)	-	-
1 1/2-11	44.80 (〃)	45.40 (〃)	44.0	45.0
1 5/8-11	49.00 (〃)	49.60 (〃)	-	-
1 3/4-11	50.80 (〃)	51.40 (〃)	-	-
2 -11	56.60 (〃)	57.20 (〃)	55.0	56.0
2 1/2-11	72.20 (〃)	72.80 (〃)	71.0	72.0
3 -11	84.90 (〃)	85.50 (〃)	83.0	85.0
4 -11	110.10 (〃)	110.70 (〃)	-	-