

メートル並目ねじ下穴径

- 参考寸法 -

表1 メートル並目ねじの呼びと下穴径

単位：mm

ねじの呼び	下穴径最小 (ひっかかり率)	下穴径最大(%)	
		1級	2級
M1.0x0.25	0.73 (100%)	0.77 (85%)	0.78 (80%)
M1.1x0.25	0.83 (〃)	0.87 (〃)	0.88 (〃)
M1.2x0.25	0.93 (〃)	0.97 (〃)	0.98 (〃)
M1.4x0.3	1.08 (〃)	1.12 (〃)	1.14 (〃)
M1.6x0.35	1.22 (〃)	1.30 (80%)	1.32 (75%)
M1.7x0.35	1.32 (〃)	1.40 (75%)	1.40 (〃)
M1.8x0.35	1.42 (〃)	1.50 (80%)	1.52 (〃)
M2.0x0.4	1.57 (〃)	1.65 (〃)	1.65 (80%)
M2.2x0.45	1.71 (〃)	1.81 (〃)	1.83 (75%)
M2.3x0.4	1.87 (〃)	1.97 (75%)	1.97 (〃)
M2.5x0.45	2.01 (〃)	2.11 (80%)	2.13 (〃)
M2.6x0.45	2.11 (〃)	2.23 (75%)	2.23 (〃)
M3.0x0.6	2.35 (〃)	2.42 (90%)	2.42 (90%)
M3.0x0.5	2.46 (〃)	2.57 (80%)	2.59 (75%)
M3.5x0.6	2.85 (〃)	2.95 (85%)	3.01 (〃)
M4.0x0.75	3.19 (〃)	3.23 (95%)	3.31 (85%)
M4.0x0.7	3.24 (〃)	3.36 (85%)	3.39 (80%)
M4.5x0.75	3.69 (〃)	3.81 (〃)	3.85 (〃)
M5.0x0.9	4.03 (〃)	4.07 (95%)	4.17 (85%)
M5.0x0.8	4.13 (〃)	4.26 (85%)	4.31 (80%)
M5.5x0.9	4.53 (〃)	4.57 (95%)	4.67 (85%)
M6.0x1.0	4.92 (〃)	5.08 (85%)	5.13 (80%)
M7.0x1.0	5.92 (〃)	6.08 (〃)	6.13 (〃)
M8.0x1.25	6.65 (〃)	6.85 (〃)	6.85 (85%)
M9.0x1.25	7.65 (〃)	7.85 (〃)	7.85 (〃)
M10.0x1.5	8.38 (〃)	8.54 (90%)	8.62 (〃)
M11.0x1.5	9.38 (〃)	9.54 (〃)	9.62 (〃)
M12.0x1.75	10.10 (〃)	10.30 (〃)	10.40 (〃)
M14.0x2.0	11.80 (〃)	12.10 (〃)	12.20 (〃)
M16.0x2.0	13.80 (〃)	14.10 (〃)	14.20 (〃)
M18.0x2.5	15.30 (〃)	15.60 (〃)	15.70 (〃)
M20.0x2.5	17.30 (〃)	17.60 (〃)	17.70 (〃)

表1 メートル並目ねじの呼びと下穴径 (つづき)

単位：mm

ねじの呼び	下穴径最小 (ひっかかり率)	下穴径最大(%)	
		1級	2級
M22.0x2.5	19.30 (＼)	19.60 (＼)	19.70 (＼)
M24.0x3.0	20.80 (＼)	21.10 (＼)	21.20 (＼)
M27.0x3.0	23.80 (＼)	24.10 (＼)	24.20 (＼)
M30.0x3.5	26.20 (＼)	26.60 (＼)	26.60 (90%)
M33.0x3.5	29.20 (＼)	29.60 (＼)	29.60 (＼)
M36.0x4.0	31.70 (＼)	32.10 (＼)	32.10 (＼)
M39.0x4.0	34.70 (＼)	35.10 (＼)	35.10 (＼)
M42.0x4.5	37.10 (＼)	37.60 (＼)	37.60 (＼)
M45.0x4.5	40.10 (＼)	40.60 (＼)	40.60 (＼)
M48.0x5.0	42.60 (＼)	43.10 (＼)	43.10 (＼)