

ユニファイ並目ねじ下穴径

- 参考寸法 -

表1 ユニファイ並目ねじの呼びと下穴径

単位：mm

ねじの呼び	下穴径最小 (ひっかかり率)	下穴径最大(%)	
		3 B	2 B 1 B
No. 1-64 UNC	1.42 (100%)	1.57 (65%)	1.57 (65%)
2-56 UNC	1.69 (＂)	1.86 (＂)	1.86 (＂)
3-48 UNC	1.94 (＂)	2.14 (＂)	2.14 (＂)
4-40 UNC	2.16 (＂)	2.36 (70%)	2.36 (70%)
5-40 UNC	2.49 (＂)	2.69 (＂)	2.69 (＂)
6-32 UNC	2.65 (＂)	2.86 (70%)	2.86 (75%)
8-32 UNC	3.31 (＂)	3.52 (＂)	3.52 (＂)
10-24 UNC	3.68 (＂)	3.91 (80%)	3.91 (80%)
12-24 UNC	4.34 (＂)	4.51 (85%)	4.57 (＂)
1/4-20 UNC	4.98 (＂)	5.25 (80%)	5.25 (＂)
5/16-18 UNC	6.41 (＂)	6.64 (85%)	6.72 (＂)
3/8-16 UNC	7.81 (＂)	8.06 (＂)	8.15 (＂)
7/16-14 UNC	9.15 (＂)	9.40 (＂)	9.50 (＂)
1/2-13 UNC	10.60 (＂)	10.80 (90%)	11.00 (＂)
9/16-12 UNC	12.00 (＂)	12.30 (85%)	12.30 (85%)
5/8-11 UNC	13.40 (＂)	13.60 (90%)	13.80 (＂)
3/4-10 UNC	16.30 (＂)	16.60 (＂)	16.80 (80%)
7/8- 9 UNC	19.20 (＂)	19.50 (＂)	19.60 (85%)
1 - 8 UNC	22.00 (＂)	22.30 (＂)	22.50 (＂)
1 1/8- 7 UNC	24.60 (＂)	25.00 (＂)	25.20 (＂)
1 1/4- 7 UNC	27.80 (＂)	28.20 (＂)	28.40 (＂)
1 3/8 - 6 UNC	30.30 (＂)	30.80 (＂)	31.00 (＂)
1 1/2- 6 UNC	33.50 (＂)	34.00 (＂)	34.20 (＂)
1 3/4- 5 UNC	39.00 (＂)	39.50 (＂)	39.80 (＂)
2 - 4 1/2 UNC	44.70 (＂)	45.30 (＂)	45.30 (90%)