

ユニファイ細目ねじ下穴径

- 参考寸法 -

表1 ユニファイ細目ねじの呼びと下穴径

単位：mm

ねじの呼び	下穴径最小 (ひっかかり率)	下穴径最大(%)	
		3 B	2 B 1 B
No. 0-80 UNF	1.18 (100%)	1.30 (65%)	1.30 (65%)
1-72 UNF	1.47 (＼)	1.61 (＼)	1.61 (＼)
2-64 UNF	1.75 (＼)	1.90 (＼)	1.90 (＼)
3-56 UNF	2.02 (＼)	2.17 (70%)	2.17 (70%)
4-48 UNF	2.27 (＼)	2.44 (＼)	2.44 (＼)
5-44 UNF	2.55 (＼)	2.74 (＼)	2.74 (＼)
6-40 UNF	2.82 (＼)	2.99 (75%)	3.02 (＼)
8-36 UNF	3.40 (＼)	3.59 (＼)	3.59 (75%)
10-32 UNF	3.97 (＼)	4.14 (80%)	4.14 (80%)
12-28 UNF	4.50 (＼)	4.70 (＼)	4.70 (＼)
1/4-28 UNF	5.37 (＼)	5.56 (＼)	5.56 (＼)
5/16-24 UNF	6.79 (＼)	6.96 (85%)	7.02 (＼)
3/8-24 UNF	8.38 (＼)	8.55 (＼)	8.61 (＼)
7/16-20 UNF	9.74 (＼)	9.94 (＼)	10.01 (＼)
1/2-20 UNF	11.33 (＼)	11.46 (90%)	11.60 (＼)
9/16-18 UNF	12.76 (＼)	12.91 (＼)	13.07 (＼)
5/8-18 UNF	14.35 (＼)	14.50 (＼)	14.65 (＼)
3/4-16 UNF	17.33 (＼)	17.50 (＼)	17.59 (85%)
7/8-14 UNF	20.30 (＼)	20.40 (95%)	20.60 (＼)
1 -12 UNF	23.10 (＼)	23.30 (90%)	23.50 (＼)
1 1/8-12 UNF	26.30 (＼)	26.50 (＼)	26.70 (80%)
1 1/4-12 UNF	29.50 (＼)	29.70 (＼)	29.90 (＼)
1 3/8-12 UNF	32.60 (＼)	32.70 (95%)	33.00 (85%)
1 1/2-12 UNF	35.80 (＼)	36.00 (90%)	36.20 (＼)